

Technical Specifications

PVC Edgebanding

1. Product name:

PVC (Polyvinyl chloride) Edgebanding

2. Producer

JIA ZHUN COMPANY LIMITED

304 Vinh Tan 34 Street, Quarter 2, Vinh Tan
Ward, Ho Chi Minh City, Vietnam.

Phone +971 611 422

3. Description

- Any kind of MDF and chipboard edge band
 - Perfect stick with hotmelt glue
 - Colorized opaque base
 - Original wood pattern and colors
 - Available surface finishes :
 - Smooth
 - High Gloss
 - Matrix
 - Pearl
 - Ashpore
 - Woodpore
 - Woodline
 - Excellent protection to physical damages
- Edging applied to panels in all sort of furniture production.

4. Specifications:

Color : Due to the fact that sample and the actual product have been produced at different times, there will be slight color variation.

Color Fastness: All our products are printed with inks with woolscale of 4-5.

Gloss : The specified gloss, determined by ISO 2813, is as follows (equipment reading angle =60°)

- High Gloss Solid Colors : ± 93
- High Gloss Woodgrains : ± 93
- Woodgrains : ± 17
- Embossed Surface : ± 7

Color Fastness: All our products are printed with inks with woolscale of 4-5.

Dimensional Stability: During 1 hour at 80°C the shrinkage is <1,5 % ,
according to the standard DIN 53377.

Density : Range between 1.35 and 1.4 according to the standard DIN 53479.

Water Absorption : Negligible water absorption according to standard ISO 62

5. Available Sizes

The width of the edge banding can be changed based on the customer demand (range covers 12–80 mm in width) .

The standard length of 0,45mm to 0.6 mm thickness PVC roll is 200 mt.

The standard length of 0,80mm to 1mm thickness PVC roll is 100 mt.

The standard length of 1.5 to 2 mm thickness PVC roll is 50 mt.

6. Application Instructions

PVC edgebanding can be processed on all sort of edgebanders (straight-processing and BAZ machining centers) using hot melt adhesive techniques. For each machine, it might require special adjustment in the process or in the parameters.

7. Packaging:

Dimension of the box changes as the width of the product changes. The standard box dimensions are here below.

Product Thickness	Carton dimension (mm)	Pallet size (mm)	# of carton by pallet
0.45-0.6mm	430x430x234	1100x1100x150	25
0.8-1mm	430x430x234	1100x1100x150	25
1,5-2mm	580x580x234	1200x1300x150	25

8. Storage:

The recommended storage temperature is between 18° and 25°C.

The product should be used up to 24 months after production date.

9. Contact information :

In case you need any support, please contact us at

Mr.Jason: Managing Director - email: congtytnhhjiazhun@gmail.com - Phone: +84971 611 422

Mr.Ludo: Sales Director - email: ludovic@evas-consulting.com - Phone: +84906851293

Ms.Hoa: Assistant to the General Director - honghoavothi280@gmail.com - Phone: 0332232747